

ABSTRACT

5 A film or sheet having a glass transition temperature below about
23°C and a melting temperature greater than about 120°C is prepared by
first preparing a polyester composition of about 50 to about 95 weight
percent of a base copolyester having a melting temperature of less than
about 220°C and exhibiting more than about 1 percent crystallinity after
annealing for 2000 minutes at a temperature of which the base copolyester
has a maximum crystallization rate; and about 5 to about 50 weight percent
of a plasticizer suitable for use with the base copolyester. The polyester
10 composition is formed into a film or sheet. During formation of the film or
sheet or afterwards, crystallization is induced to provide a soft and flexible
film or sheet.

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